

Esi Procast 2015

Problems after each chapter.

Volume is indexed by Thomson Reuters CPCI-S (WoS). The aim of this special volume was to facilitate the exchange of information concerning the best practices for CAD, CAM, Manufacturing, Mechanical Engineering, Modeling and Simulation, etc. It provided the opportunity for engineers and scientists in academia, industry, and government to address the most innovative research and developments, including technical challenges, social and economic issues, and to discuss ideas, results, work-in-progress and experience touching all aspects of Computer-Aided Design, Manufacturing, Modeling and Simulation.

This monograph acts as a benchmark to current achievements in the field of Computer Coupling of Phase Diagrams and Thermochemistry, often called CALPHAD which is an acronym for Computer CALculation of PHase Diagrams. It also acts as a guide to both the basic background of the subject area and the cutting edge of the topic, combining comprehensive discussions of the underlying physical principles of the CALPHAD method with detailed descriptions of their application to real complex multi-component materials. Approaches which combine both thermodynamic and kinetic models to interpret non-equilibrium phase transformations are also reviewed.

The book contains the proceedings of the honorary symposium "Advances in the Science and Engineering of Casting Solidification" (TMS2015, Orlando, Florida, March 15-19, 2015) held in honor of Professor Doru Michael Stefanescu, Emeritus Professor, Ohio State University and the University of Alabama, USA. The book encompasses the following four areas: (1) Solidification processing: theoretical and experimental investigations of solidification processes including castings solidification, directional solidification of alloys, electromagnetic stirring, ultrasonic cavitation, mechanical vibration, active cooling and heating, powder bed-electron beam melting additive manufacturing, etc. for processing of metals, polymers and composite materials; (2) Microstructure Evolution: theoretical and experimental studies related to microstructure evolution of materials including prediction of solidification-related defects and particle pushing/engulfment aspects; (3) Novel Casting and Molding Processes: modeling and experimental aspects including high pressure die casting, permanent casting, centrifugal casting, low pressure casting, 3D silica sand mold printing, etc.; and (4) Cast Iron: all aspects related to cast iron characterization, computational and analytical modeling, and processing.

This book gathers selected papers presented at the Second International Conference on Intelligent Manufacturing and Automation (ICIMA 2020), which was jointly organized by the Departments of Mechanical Engineering and Production Engineering at Dwarkadas J. Sanghvi College of Engineering (DJSCE), Mumbai, and by the Indian Society of Manufacturing Engineers (ISME). Covering a range of topics in intelligent manufacturing, automation, advanced materials and design, it focuses on the latest advances in e.g. CAD/CAM/CAE/CIM/FMS in manufacturing, artificial intelligence in manufacturing, IoT in manufacturing, product design & development, DFM/DFA/FMEA, MEMS & nanotechnology, rapid prototyping, computational techniques, nano- & micro-machining, sustainable manufacturing, industrial engineering, manufacturing process management, modelling & optimization techniques, CRM, MRP & ERP, green, lean & agile manufacturing, logistics & supply chain management, quality assurance & environmental protection, advanced material processing & characterization of composite & smart materials. The book is intended as a reference guide for future researchers, and as a valuable resource for students in graduate and doctoral programmes.

Computing application to materials science is one of the fastest-growing research areas. This book introduces the concepts and methodologies related to the modeling of the complex phenomena occurring in materials processing. It is intended for undergraduate and graduate students in materials science and engineering, mechanical engineering and physics, and for engineering professionals or researchers. Each chapter of Professor Cambell's new book Castings Practice will take a look at one of his 10 rules. It is to be expected that the Rules will one day be taken as an outline or blueprint for an international specification on the methods for making reliable castings. John Cambell has over two decades of experience in the casting industry and is the author of over 40 technical papers and patents. He has become well-known in the foundry industry as the originator of the Cosworth casting process, which is becoming accepted throughout the world as a new production process for the casting of cylinder heads and blocks. He is now Federal Mogul Professor of Casting Technology at the University of Birmingham. * Must-follow rules of castings, from one of the world's leading experts * Companion volume to the renowned book 'Castings' * Accessible and direct, provides essential information for students of metallurgy and foundry professionals alike

This book provides a comprehensive overview of essential topics related to conventional and advanced drying and energy technologies, especially motivated by increased industry and academic interest. The main topics discussed are: theory and applications of drying, emerging topics in drying technology, innovations and trends in drying, thermo-hydro-chemical-mechanical behaviors of porous materials in drying, and drying equipment and energy. Since the topics covered are inter- and multi-disciplinary, the book offers an excellent source of information for engineers, energy specialists, scientists, researchers, graduate students, and leaders of industrial companies. This book is divided into several chapters focusing on the engineering, science and technology applied in essential industrial processes used for raw materials and products.

In the past twenty years, new experimental approaches, improved models and progress in simulation techniques brought new insights into long-standing issues concerning dislocation-based plasticity in crystalline materials. During this period, three-dimensional dislocation dynamics simulations appeared and reached maturity. Their objectives are to unravel the relation between individual and collective dislocation processes at the mesoscale, to establish connections with atom-scale studies of dislocation core properties and to bridge, in combination with modelling, the gap between defect properties and phenomenological continuum models for plastic flow. Dislocation dynamics simulations are becoming accessible to a wide range of users. This book presents to students and researchers in materials science and mechanical engineering a comprehensive coverage of the physical body of knowledge on which they are based. It includes classical studies, which are too often ignored, recent experimental and theoretical advances, as well as a discussion of selected applications on various topics.

"It's about time that a practicing engineer with casting and academic experience has written a book that provides answers to questions about squeeze casting and semi-solid molding/forming that many engineers and students of casting need answered." —Joseph C. Benedyk, PhD, Consultant and retired technical director, Alcoa High Integrity Die Casting Processes provides a comprehensive look at the concepts behind advanced die casting technologies, including vacuum die casting, squeeze casting, and several

variants of semi-solid metalworking. Practical applications for these processes are illustrated in numerous case studies. This single-source reference tool presents the latest material in five sections: Basic concepts of die casting and molten metal flow High integrity die casting processes with case studies Product design considerations Controlling quality and avoiding defects Future advances under development Key coverage includes a survey of liquid metal flow, strategies to overcome the limitations of conventional die casting, and potential defects unique to high integrity die casting processes. Also featured are methods for minimizing porosity, reducing cost by design, practical applied statistical process control techniques, designing for manufacturability, and containment methods for potential processing defects. Several chapters present detailed real-world examples illustrating the broad range of applications possible using high integrity die casting processes. Included with this book is a CD-ROM containing PowerPoint(r) presentations for each chapter. These presentations can be used for training purposes in conjunction with numerous study questions designed to practically apply the content of the book to real-world situations. Selected PowerPoint(r) slides can be used to support engineering proposals, marketing presentations, or customer education seminars. High Integrity Die Casting Processes is a valuable reference for both component producers and component users alike. Process engineers, tool designers, manufacturing engineers, production managers, and machine operators will acquire a better understanding of these advanced die casting processes to optimize manufacturing and improve product quality. Component designers, product engineers, purchasing agents, buyers, supplier quality engineers, and project managers will gain insight into these processes and develop superior products by design.

This book is a printed edition of the Special Issue "Intermetallics 2016" that was published in Metals

Phase diagrams are used in materials research and engineering to understand the interrelationship between composition, microstructure and process conditions. In complex systems, computational methods such as CALPHAD are employed to model thermodynamic properties for each phase and simulate multicomponent phase behavior. Written by recognized experts in the field, this is the first introductory guide to the CALPHAD method, providing a theoretical and practical approach. Building on core thermodynamic principles, this book applies crystallography, first principles methods and experimental data to computational phase behavior modeling using the CALPHAD method. With a chapter dedicated to creating thermodynamic databases, the reader will be confident in assessing, optimizing and validating complex thermodynamic systems alongside database construction and manipulation. Several case studies put the methods into a practical context, making this suitable for use on advanced materials design and engineering courses and an invaluable reference to those using thermodynamic data in their research or simulations.

The processes of freezing and melting were present at the beginnings of the Earth and continue to dominate the natural and industrial worlds. The solidification of a liquid or the melting of a solid involves a complex interplay of many physical effects. This 2001 book presents in a systematic way the field of continuum solidification theory based on instability phenomena. An understanding of the physics is developed by using examples of increasing complexity with the object of creating a deep physical insight applicable to more complex problems. Applied mathematicians, engineers, physicists, and materials scientists will all find this volume of interest.

The 3rd edition of this popular textbook covers current topics in all areas of casting solidification. Partial differential equations and numerical analysis are used extensively throughout the text, with numerous calculation examples, to help the reader in achieving a working knowledge of computational solidification modeling. The features of this new edition include: • new chapters on semi-solid and metal matrix composites solidification • a significantly extended treatment of multiscale modeling of solidification and its applications to commercial alloys • a survey of new topics such as solidification of multicomponent alloys and molecular dynamic modeling • new theories, including a theory on oxide bi-films in the treatment of shrinkage problems • an in-depth treatment of the theoretical aspects of the solidification of the most important commercial alloys including steel, cast iron, aluminum-silicon eutectics, and superalloys • updated tables of material constants.

Research into the manufacture of lightweight automobiles is driven by the need to reduce fuel consumption to preserve dwindling hydrocarbon resources without compromising other attributes such as safety, performance, recyclability and cost. Materials, design and manufacturing for lightweight vehicles will make it easier for engineers to not only learn about the materials being considered for lightweight automobiles, but also to compare their characteristics and properties. Part one discusses materials for lightweight automotive structures with chapters on advanced steels for lightweight automotive structures, aluminium alloys, magnesium alloys for lightweight powertrains and automotive structures, thermoplastics and thermoplastic matrix composites and thermoset matrix composites for lightweight automotive structures. Part two reviews manufacturing and design of lightweight automotive structures covering topics such as manufacturing processes for light alloys, joining for lightweight vehicles, recycling and lifecycle issues and crashworthiness design for lightweight vehicles. With its distinguished editor and renowned team of contributors, Materials, design and manufacturing for lightweight vehicles is a standard reference for practicing engineers involved in the design and material selection for motor vehicle bodies and components as well as material scientists, environmental scientists, policy makers, car companies and automotive component manufacturers. Provides a comprehensive analysis of the materials being used for the manufacture of lightweight vehicles whilst comparing characteristics and properties Examines crashworthiness design issues for lightweight vehicles and further emphasises the development of lightweight vehicles without compromising safety considerations and performance Explores the manufacturing process for light alloys including metal forming processes for automotive applications

In 2006, the NRC published a Decadal Survey of Civil Aeronautics: Foundation for the Future, which set out six strategic objectives for the next decade of civil aeronautics research and technology. To determine how NASA is implementing the decadal survey, Congress mandated in the National Aeronautics and Space Administration Act of 2005 that the NRC carry out a review of those efforts. Among other things, this report presents an assessment of how well NASA's research portfolio is addressing the recommendations and high priority R&T challenges

identified in the Decadal Survey; how well NASA's aeronautic research portfolio is addressing the aeronautics research requirements; and whether the nation will have the skilled workforce and research facilities to meet the first two items.

This book details aluminum alloys with special focus on the aluminum silicon (Al?Si) systems – that are the most abundant alloys second only to steel. The authors include a description of the manufacturing principles, thermodynamics, and other main characteristics of Al?Si alloys. Principles of processing, testing, and in particular applications in the Automotive, Aeronautical and Aerospace fields are addressed.

This book provides an overview of metal casting technologies starting from its historical evolution to casting design strategies that are being followed today in foundries and other metal casting industries. The details of most of the casting processes and their applications are also included for completeness. Foundry practices such as mold materials and molding techniques, pattern making and cores, furnaces, pouring, cleaning and heat treatment etc. are discussed in detail. Finally, current practices in casting design are demonstrated. Further developments in the field through computational methods and virtual reality are also described.

Designed for users who want to incorporate and manipulate raster imagery in their drawings. Bentley Descartes is included automatically with the installation of civil applications such as OpenRoads Designer, and OpenSite Designer. This training covers tools and options available in Raster Manager as well as the raster editing and manipulation tools installed by Bentley Descartes. This includes the tools for image enhancement, warping and cropping images, as well as raster to vector conversions.

The 2016 collection will include papers from the following symposia: Alumina and Bauxite Aluminum Alloys, Processing, and Characterization Aluminum Reduction Technology Cast Shop Technology Electrode Technology Strip Casting

The Magnesium Technology Symposium, the event on which this collection is based, is one of the largest yearly gatherings of magnesium specialists in the world. Papers in this collection represent all aspects of the field, ranging from primary production to applications to recycling. Moreover, papers explore everything from basic research findings to industrialization. This volume covers a broad spectrum of current topics, including alloys and their properties; cast products and processing; wrought products and processing; forming, joining, and machining; corrosion and surface finishing; ecology; and structural applications. In addition, there is coverage of new and emerging applications in such areas as hydrogen storage.

Solidification is one of the oldest processes for producing useful implements and remains one of the most important modern commercial processes. This text describes the fundamentals of the technology in a coherent way, using consistent notation.

This book represents a collection of papers presented at the 4th World Congress on Integrated Computational Materials Engineering (ICME 2017), a specialty conference organized by The Minerals, Metals & Materials Society (TMS). The contributions offer topics relevant to the global advancement of ICME as an engineering discipline. Topics covered include the following:ICME Success Stories and ApplicationsVerification, Validation, Uncertainty Quantification Issues and Gap AnalysisIntegration Framework and UsageAdditive ManufacturingPhase Field ModelingMicrostructure EvolutionICME Design Tools and ApplicationMechanical Performance Using Multi-Scale Modeling

This book presents a collection of results from the interdisciplinary research project “ELLI” published by researchers at RWTH Aachen University, the TU Dortmund and Ruhr-Universität Bochum between 2011 and 2016. All contributions showcase essential research results, concepts and innovative teaching methods to improve engineering education. Further, they focus on a variety of areas, including virtual and remote teaching and learning environments, student mobility, support throughout the student lifecycle, and the cultivation of interdisciplinary skills.

This collection presents papers on the science, engineering, and technology of shape castings, with contributions from researchers worldwide. Among the topics that are addressed are structure-property-performance relationships, modeling of casting processes, and the effect of casting defects on the mechanical properties of cast alloys.

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This book deals with metal processing and its numerical modelling and simulation. In total, 21 papers from different distinguished authors have been compiled in this area. Various processes are addressed, including solidification, TIG welding, additive manufacturing, hot and cold rolling, deep drawing, pipe deformation, and galvanizing. Material models are developed at different length scales from atomistic simulation to finite element analysis in order to describe the evolution and behavior of materials during thermal and thermomechanical treatment. Materials under consideration are carbon, Q&T, DP, and stainless steels; ductile iron; and aluminum, nickel-based, and titanium alloys. The developed models and simulations shall help to predict structure evolution, damage, and service behavior of advanced materials.

This monograph provides a field-proven approach to analyze industrial production with a cross-company scope as well as regarding all hierarchical system levels of manufacturing enterprises. The book exemplifies this approach in the context of aluminum die casting, and presents a set of measures which allow a 30 percent energy reduction along the value chain. The target audience primarily comprises researchers and experts in the field but the book may also be beneficial for graduate students.

Developed by the late metallurgy professor and master experimentalist Hubert I. Aaronson, this collection of lecture notes details the fundamental principles of phase transformations in metals and alloys upon which steel and other metals industries are based. Mechanisms of Diffusional Phase Transformations in Metals and Alloys is devoted to solid-solid phase transformations in which elementary atomic processes are diffusional jumps, and these processes occur in a series of so-called nucleation and growth through interface migration. Instead of relying strictly on a pedagogical approach, it documents the evolution of phase transformation concepts. The authors present topics by describing a phenomenon and then following up with a corresponding hypothesis or alternative explanation. In this way, the book also shows how the field continues to evolve and meet new challenges. Integrated with information from a number of key papers and review articles, this volume reflects this revered and influential instructor's unique and passionate way of introducing well-established theories and knowledge in a systematic way, at the same time introducing, in great detail, how a new idea or interpretation of a phenomenon has emerged, evolved, and gained its current status. If the published version of a theory or a model was too condensed, Aaronson worked the problem out in painstaking detail so that graduate students could follow the derivations. This collection is full of such unique "Aaronsonian

idiosyncrasies," which add immense value as a powerful tool for learning in this challenging materials field.

This book presents a scientific approach to metal casting design and analysis supported by software tools. Unlike other books in metal casting focused only on the process know-how, this book uncovers the know-why as well. Besides serving the needs of students of mechanical, production and metallurgical engineering, this book is equally meant to benefit practicing engineers involved or interested in casting development, including product designers, toolmakers, foundry engineers, supply chain managers, engineering consultants, researchers, and software developers. The theory discussed in the book is applicable to all types of castings: ferrous and non-ferrous, produced in sand and metal moulds. By gaining a better understanding of the theory and logic involved through creating, analysing and optimizing virtual castings, the readers will learn how to: Design process-friendly cast products, leading to shorter development time Manufacture assured quality castings, leading to fewer rejections and 'surprises' Manage material and energy utilization, leading to higher yield and lower costs.

An accessible introduction to the finite element method for solving numeric problems, this volume offers the keys to an important technique in computational mathematics. Suitable for advanced undergraduate and graduate courses, it outlines clear connections with applications and considers numerous examples from a variety of science- and engineering-related specialties. This text encompasses all varieties of the basic linear partial differential equations, including elliptic, parabolic and hyperbolic problems, as well as stationary and time-dependent problems. Additional topics include finite element methods for integral equations, an introduction to nonlinear problems, and considerations of unique developments of finite element techniques related to parabolic problems, including methods for automatic time step control. The relevant mathematics are expressed in non-technical terms whenever possible, in the interests of keeping the treatment accessible to a majority of students.

Conventional materials, such as nickel based alloys, will not be able to match the required performance specifications for the future generation of high temperature materials. This book reviews the characteristics and potential of a wide range of candidate superalloy replacements, such as ceramics, intermetallics, and their composites. Particular attention is devoted to the problems of processing and design with these materials.

Direct-chill casting is the major production route for wrought aluminium and magnesium alloys that are later deformed (rolled, extruded, forged) to the final products. To aid in this process, this book provides comprehensive coverage on topics such as the history of process development in this field, industrial applications, including vertical and horizontal casting, melt preparation, fundamentals of solidification in DC casting, and more. The first book targeted for the industrial researcher and practitioner, it pulls together the practice and process of physics with the goal of improving process performance.

Praise for the previous edition: "Contains something for everyone involved in lubricant technology" — Chemistry & Industry This completely revised third edition incorporates the latest data available and reflects the knowledge of one of the largest companies active in the business. The authors take into account the interdisciplinary character of the field, considering aspects of engineering, materials science, chemistry, health and safety. The result is a volume providing chemists and engineers with a clear interdisciplinary introduction and guide to all major lubricant applications, focusing not only on the various products but also on specific application engineering criteria. A classic reference work, completely revised and updated (approximately 35% new material) focusing on sustainability and the latest developments, technologies and processes of this multi billion dollar business Provides chemists and engineers with a clear interdisciplinary introduction and guide to all major lubricant applications, looking not only at the various products but also at specific application engineering criteria All chapters are updated in terms of environmental and operational safety. New guidelines, such as REACH, recycling alternatives and biodegradable base oils are introduced Discusses the integration of micro- and nano-tribology and lubrication systems Reflects the knowledge of Fuchs Petrolub SE, one of the largest companies active in the lubrication business 2 Volumes wileyonlinelibrary.com/ref/lubricants This book fills a gap by presenting our current knowledge and understanding of continuum-based concepts behind computational methods used for microstructure and process simulation of engineering materials above the atomic scale. The volume provides an excellent overview on the different methods, comparing the different methods in terms of their respective particular weaknesses and advantages. This trains readers to identify appropriate approaches to the new challenges that emerge every day in this exciting domain. Divided into three main parts, the first is a basic overview covering fundamental key methods in the field of continuum scale materials simulation. The second one then goes on to look at applications of these methods to the prediction of microstructures, dealing with explicit simulation examples, while the third part discusses example applications in the field of process simulation. By presenting a spectrum of different computational approaches to materials, the book aims to initiate the development of corresponding virtual laboratories in the industry in which these methods are exploited. As such, it addresses graduates and undergraduates, lecturers, materials scientists and engineers, physicists, biologists, chemists, mathematicians, and mechanical engineers.

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